



SERVICE BULLETIN

DUAL LOCK INSTALLATION - IEW END WALL COVER PANEL

Introduction

This document outlines the proper procedure to remove loose Dual Lock (a reclosable fastener similar to Velcro) and install it onto the end wall and cover panel of the slide mechanism.

Procedure

CAUTION

Acetone is a dangerous, flammable chemical - avoid inhalation and contact with skin. Refer to the acetone MSDS sheet for proper use.

1. Inspect Dual Lock on both the panel and the end wall to ensure all pieces have good adhesion to the surfaces they are attached to. Follow the steps below for any loose pieces.
2. Remove loose Dual Lock. Use appropriate tools if required.

Try to minimize scratches to the mating surface as adhesion of the new Dual Lock piece may be affected.

3. Clean all Dual Lock mating surfaces with acetone. Ensure no adhesive is left behind from old Dual Lock. The surface should be cleaned to bare aluminum.
4. Prepare the replacement piece(s) of Dual Lock. Refer to "Dual Lock Layouts" on the next page for strength, size, and location. Trim corners as shown.

NOTE The end wall and the access panel use different Dual Lock strengths. Ensure that the correct strength is used in the correct location.

5. Mark the location for Dual Lock pieces.

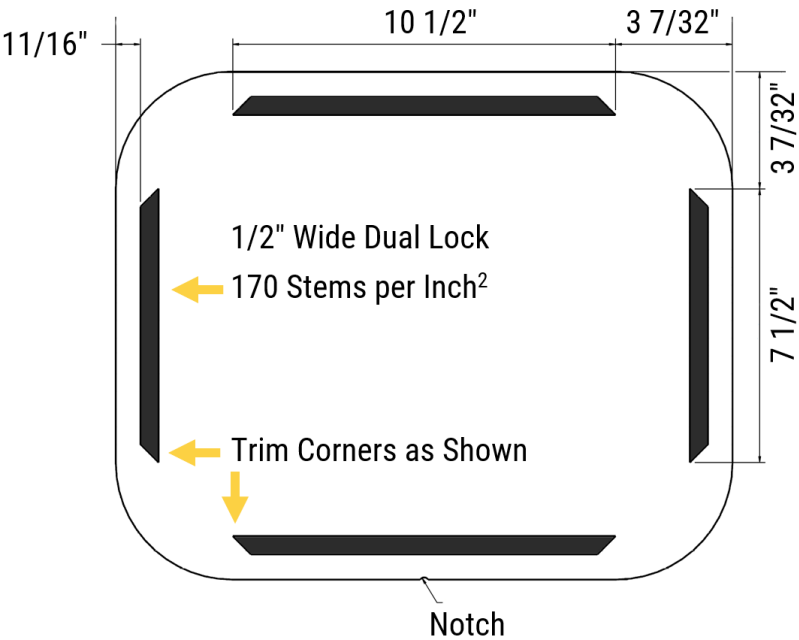
Ensure locations are the same as the layout drawings, otherwise the panel will not secure properly.

6. With the layout marks as a guide, carefully install Dual Lock in the correct location(s).
7. Wrap a sacrificial piece around the roller (use an old piece if possible). Using medium pressure, roll back and forth over the Dual Lock to activate the adhesive.

NOTE If a mating piece is not available, use a roller to carefully apply Dual Lock so as to not crush it.

Dual Lock Layouts

Access Panel Layout



End Wall Layout

